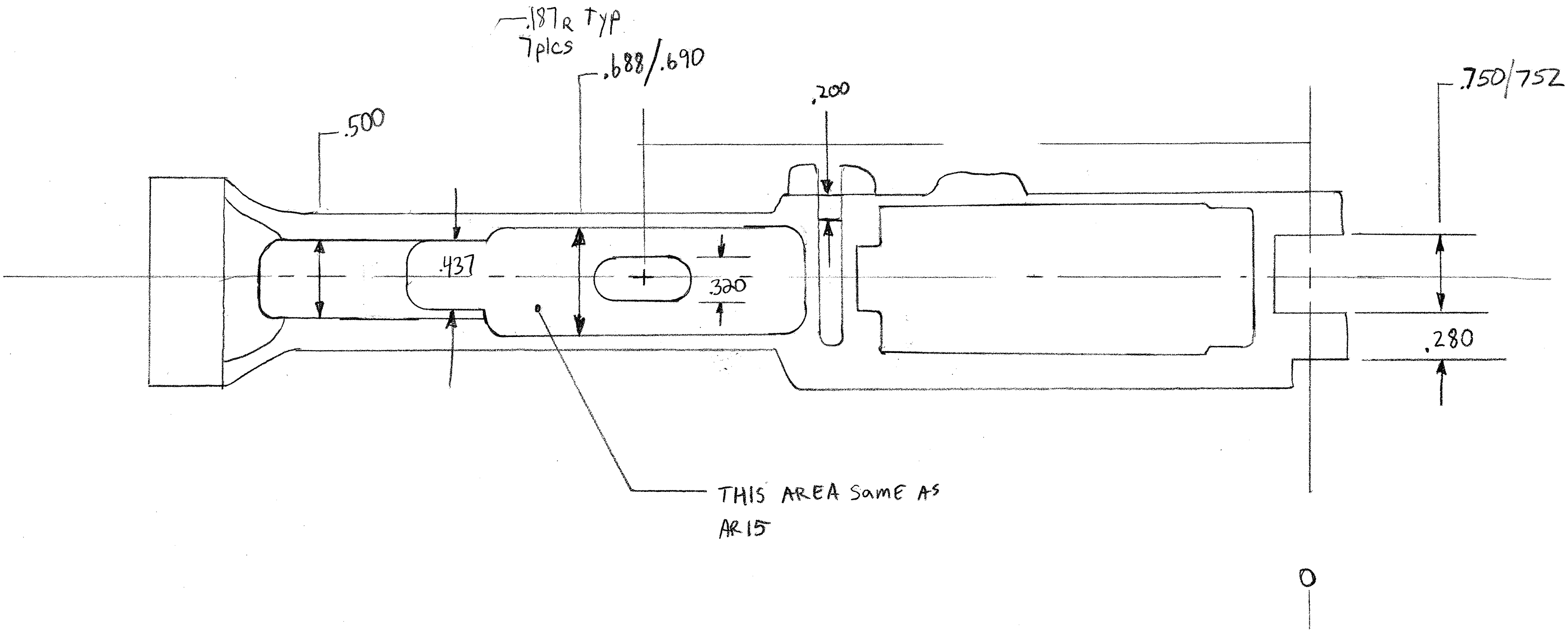
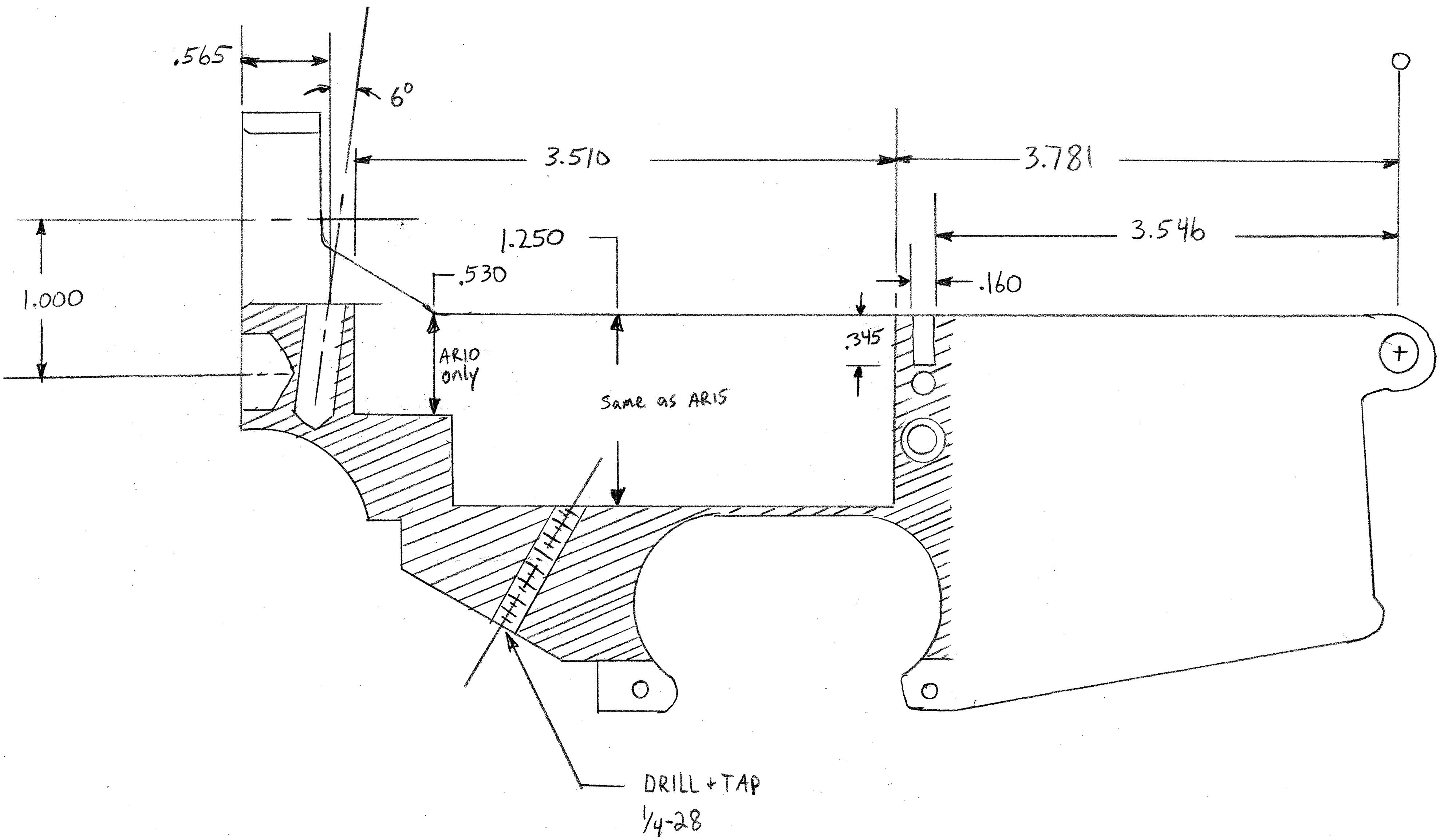
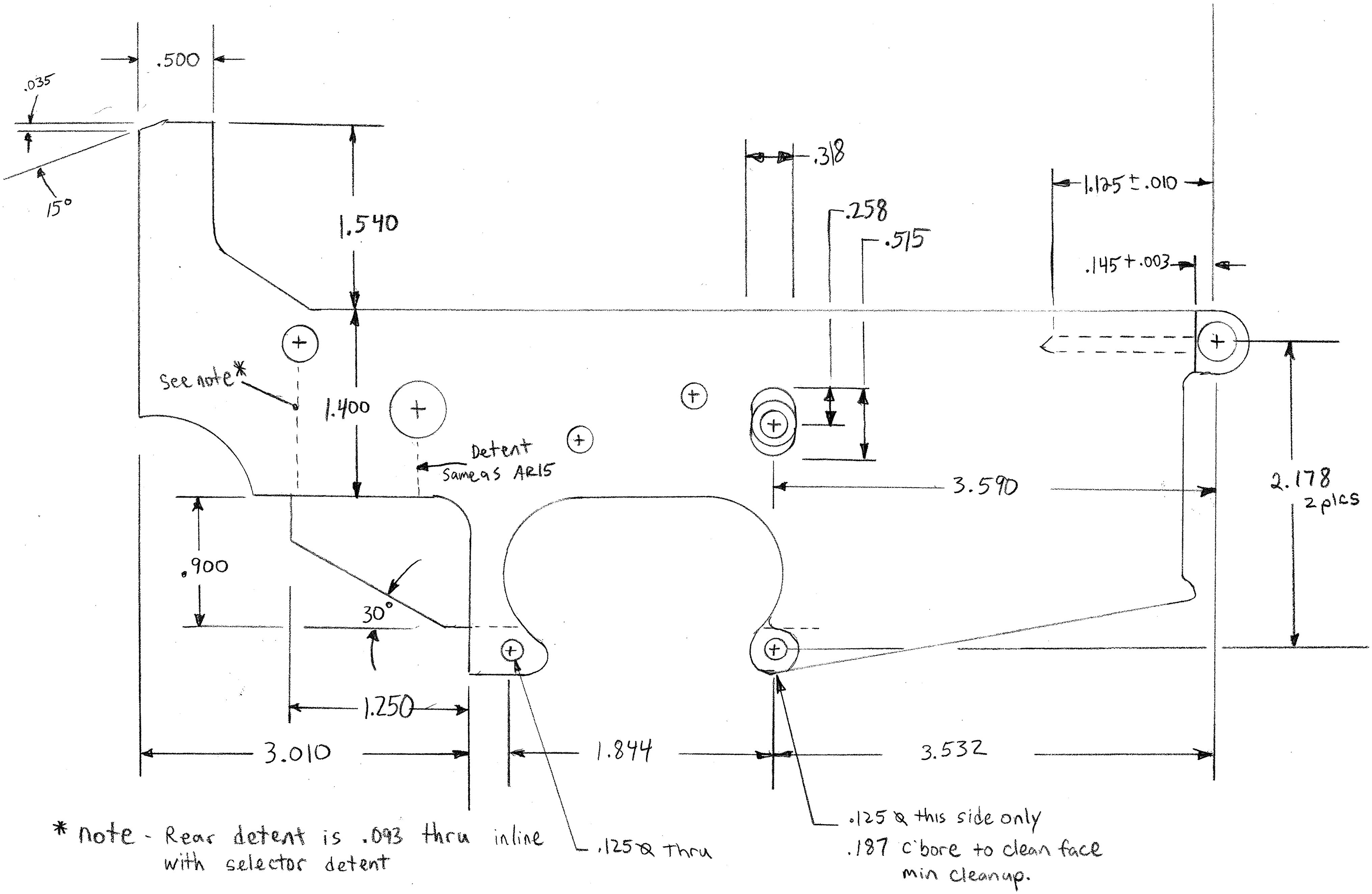


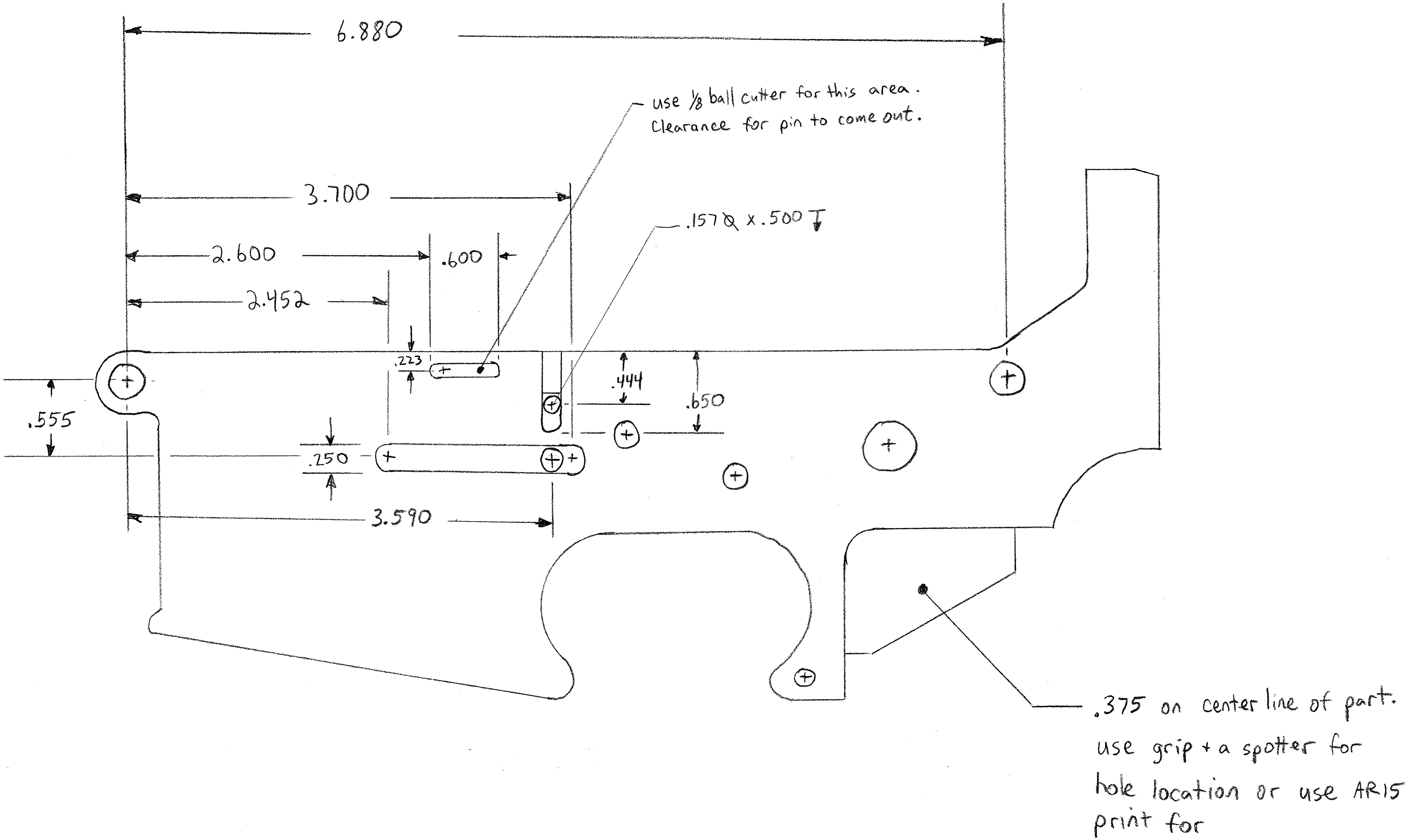
.187R Typ
7plcs
.688/.690
.500
.200
.750/752
.437
.320
.280
THIS AREA Same AS
AR15
0



.565
6°
3.510
3.781
3.546
1.250
.530
.160
1.000
.345
AR10 only
Same as AR15
DRILL + TAP
1/4-28

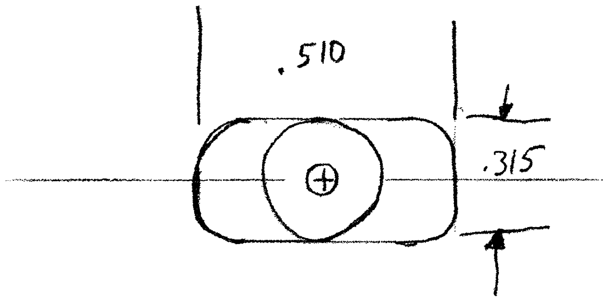


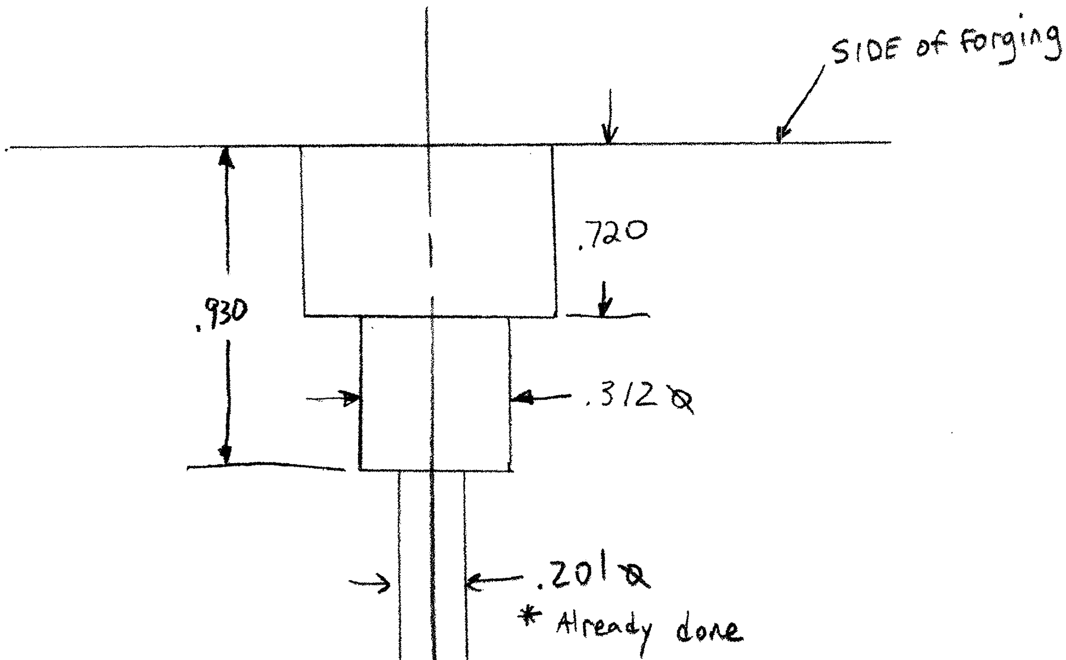
* note - Rear detent is .093 thru inline with selector detent

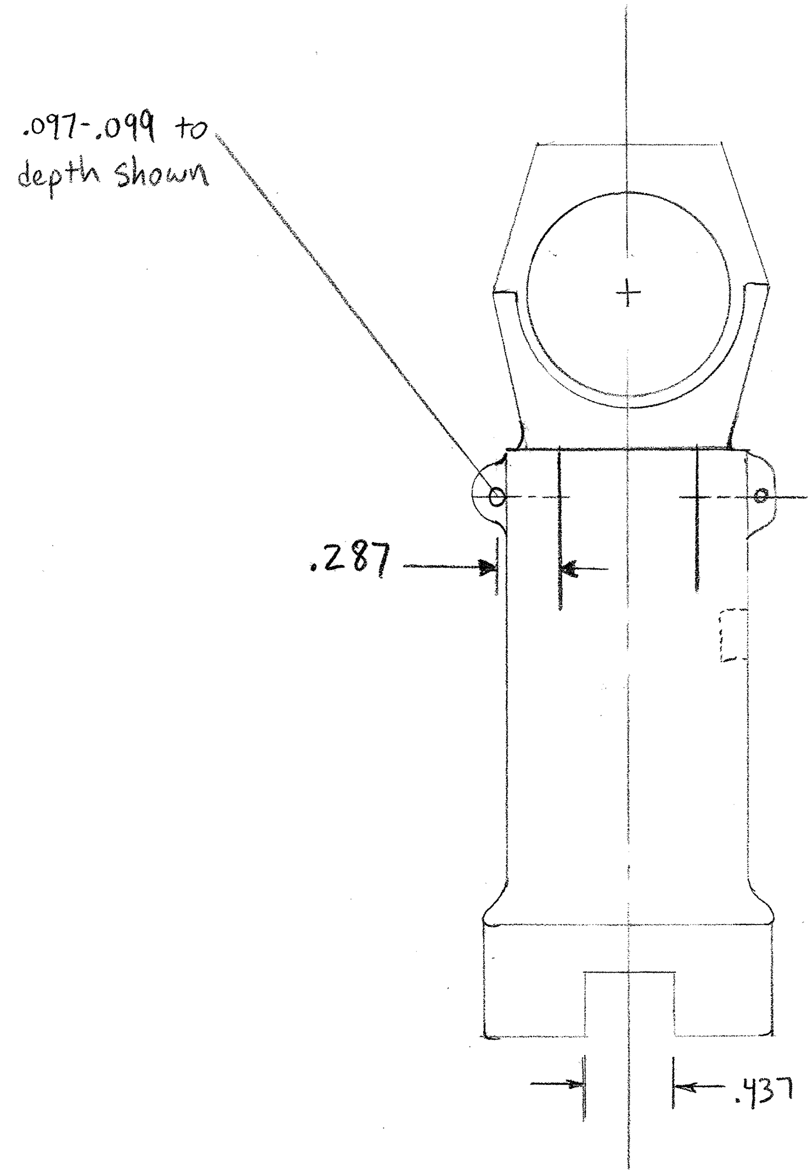


6.880
use 1/8 ball cutter for this area.
Clearance for pin to come out.
3.700
.157 ⌀ x .500 ↧
2.600
.600
2.452
.223
.444
.650
.555
.250
3.590
.375 on center line of part.
use grip + a spotter for
hole location or use AR15
print for

AR10 mag Release







USE A .312 cutter –

when on location go down .930 – back up to .720 then make table movement of .100 in both directions. Dial over on the X movement .002 to clean the walls up.